

# Installation and maintenance – General, hard lists

#### Attachment

PRIMO profiles can be nailed or screwed into position. Holes may need to be drilled in larger profiles. The profiles are attached every 30–50cm, depending on the base, and will not split during installation.

PRIMO profiles can also be fitted using an alcohol-based silicone or construction adhesive. Advice can be obtained from your profile retailer.

#### Tools

Use standard woodworking tools, such as a fine-toothed saw, for installation and adjustment. All small profiles can be cut using a mitre cutter.

### Adjustment

The profiles can be cut and sawn in the same way as wood and, if cut too long, can be reduced in length using a saw 2mm at a time. Use a fine-toothed saw to ensure high-quality joints.

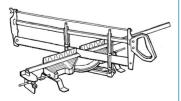
Using a good quality mitre saw will ensure a more attractive finish for mitre joints.

### Safety

We recommend that all normal safety precautions be followed, including the use of safety goggles and ear protection when using electrical tools.



Small profiles can be cut easily using a mitre cutter.



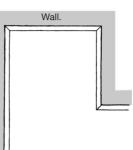
A 45° mitre can be cut easily and accurately using a mitre saw.

## Measuring profile lengths

Profiles should be measured along the length of the wall. Note which way the mitre should be cut – see the illustration.

#### Example

Make a mitre cut at one end of the profile. Place the profile against the corner of the wall and put a mark where the next mitre should be cut.



x + (2 × 10) mm

X

10 mm

10 mr

#### Architraves

Architraves should be fitted at a distance of 10mm from the door opening in order to leave room for the door locking mechanism.

The dimension of the top architrave (internal dimension) should equal the distance between the frame sides + (2 5 10) mm. The top architrave should then be fitted at a distance of 10mm from the frame.

Side architraves: Make a 45° mitre cut at one end. Then turn the architrave upside down with the sharp end pointing towards the floor. Put a mark where the architrave is directly opposite the top architrave and make a straight cut through the mark.





The profile should be coated with pure 100% acrylic paint or enamel. A minimum of two coats should be applied.

The profile should be wet-sanded using a sanding block or sandpaper.

profile using base cleaner

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# Maintenance

Use a normal everyday detergent for cleaning and maintenance. Solvents containing acetone, thinners or butyl acetate must not be used.

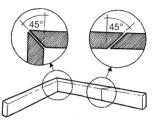
Contact your PRIMO supplier if in doubt.



# Joints

All joints on all profiles can be glued using superglue or gutter glue.

Straight joints should be cut as a 45° mitre (see the illustration below).

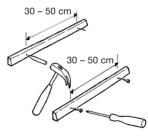


#### Installation using nails or screws

PRIMO profiles can be fitted using flooring nails or screws every 30–50cm. Nails in the colour of your profiles can normally be purchased from your profile retailer.

Holes may need to be drilled in larger profiles.

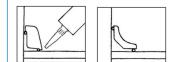
The choice of screw or nail will depend on the base.



# Installation using glue or silicone

The general rule is that all profiles at "head height" on table tops, etc. should be fitted using an invisible means such as construction adhesive or alcohol-based silicone.

Ask your profile retailer for advice.



Glue or silicone should be applied as shown in the illustrations.

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